



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D3914-1
Job Sheet 184530



Part No: **D3914-1**

Job Qty: **10 ea**

Part Name: Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 5 IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B as per dwg revB DD 10.08.18 verified by:EC IPP Rev:C 11.01.18 chg qc5 to 6 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/9/18	0.00	0.00	Start Up Large Fab-5		MA 18-11-01
100	Large Fab	10 pcs		11/9/18	0.00	2.24	Large Fab 8		MA 18-11-01
110	QC	10 pcs		11/9/18	0.00	0.00	QC5		NOV 02 2018 88
120	Packaging	10 pcs		11/9/18	0.00	0.00	Packaging3 Large Fab		MA 18-11-01
130	QC21-SA	10 Ea		11/9/18	0.00	0.00	QC21		MA 18-11-01

Part Op 100 - 1- Cut tube as per dwg D3914 2- debur and remove identification markings
Descriptions: 120 - LOCATION: WA004-11

DAS
21 NOV 05 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	80 ft (8 ea)	90-Start up Operation	S 115 491

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.049	80	810	0

Part Specifications

Specifications could not be found.

Plex 10/11/18 11:39 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Suspec		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:50%;"> Water Jet ☐ Prod. Eng. Coord. ☐ Packaging ☐ Supplier ☐ </td> <td style="width:50%;"> Engineering ☐ Quality ☐ Other ☐ </td> </tr> </table>				Water Jet ☐ Prod. Eng. Coord. ☐ Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐
Water Jet ☐ Prod. Eng. Coord. ☐ Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐								
Date :		Step #:		MRB (QSI042) Approval					
Description Work Order Deviation		Completed By _____ and / Supervisor al Verification _____ Coordinator approval _____							

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 CANADA
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Container No: S123503

Part: D3914-1
Job No: 184530
Serial No/Batch: S123503
 Revision:
 Inspector:
 Exp Date:
 Instructions: Various STC's

Date: 11/01/18

Root Cause				FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :							
Misidentified	☐	Past Due	☐								